

Tools

Tools	Cutting	J.2
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Cutting

Hydraulic sheet holes

Incl. accessories:

- 1 hydraulic screw Ø 19 mm
- 1 hydraulic screw Ø 19 x 9.5 mm
- 1 HSS pre-drill Ø 10 mm
- 1 spacer nut set (3-part)
- 1 bridge

IE-KO-HAT



- Overpressure valve protects against overloading
- Cylinder head angled 90°
- Angled head can be rotated through 360°
- Ergonomic handle springs back automatically
- The piece of waste no longer becomes jammed thanks to 3-fold cleaving
- Hydraulic punch manufactured from high-strength aluminium (approx. 40% less weight)

KOK



- Rectangular splitting stamp for heavy-duty connectors

J

Technical data

Maximum steel-sheet punching performance	
Round holes from 1 to Ø 85 mm	-
Round holes from 2 to Ø 64 mm	-
Square holes up to	-
Rectangular holes up to	-
Maximum stainless steel sheet punching performance	
Round holes from 3 to Ø 64 mm	-
Tool data	
Length x width x height	mm
Weight	kg
Punching force	kN
Max. operating pressure	bar
Note	

Ordering data

Version
Note

Accessories

Type	Qty.	Order No.
KOHS 19	1	9205010000
KOHS 9.5+19	1	9205000000
KOPD 10.0	1	9205020000
Splitting stamp on the next page		
Note		

IE-KO-HAT	
2,0 mm F = 370 N/mm ²	-
3,0 mm F = 370 N/mm ²	-
68 x 68 mm; 2,0 mm F = 370 N/mm ²	-
36 x 112 mm; 2,0 mm F = 370 N/mm ²	-
2,5 mm F = 600 N/mm ²	-
290 / 120 / 70	mm
1.9	kg
75	kN
650	bar
Note	

Type	Qty.	Order No.
IE-KO-HAT	1	1966810000
Note		

Type	Description	Qty.	Order No.
KOK 52 x 36	6-pole	1	9204820000
KOK 65 x 36	10-pole	1	9204830000
KOK 86 x 36	16-pole	1	9204850000
KOK 86 x 36	24-pole	1	9204850000
Note: the fastening points are centre-punched.			

Crimping tools for other contacts

- Ratchet for precise crimping
- Release option in the event of incorrect operation
- With end stop for exact positioning of the contacts

CTX CM 1.6/2.5 / CTX CM 3.6

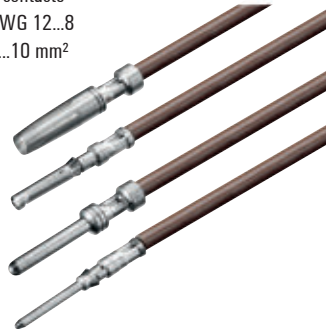
0.14...10 mm²

CTX CM 1.6/2.5

- Turned HD contacts
- Turned HE contacts
- ~AWG 26...12
- 0.14...4.0 mm²

CTX CM 3.6

- Turned HD contacts
- M3 contacts
- ~AWG 12...8
- 4.0...10 mm²



CTIN CM 1.6/2.5 / CTIN 3.6

0.14...10 mm²

CTIN CM 1.6/2.5

- Turned HD and HE contacts
- Turned HX contacts
- 4-indent crimp
- ~AWG 26...10
- 0.14...6.0 mm²

CTIN CM 3.6

- Turned HX contacts
- M3 contacts
- 4-indent crimp
- ~AWG 16...8
- 1.5...10 mm²



Technical data

Description of contact	
Type of contact	
Crimping range	mm ²
Crimping range 1 (with multiple crimping positions)	mm ²
Crimping range 2 (with multiple crimping positions)	mm ²
Crimping range 3 (with multiple crimping positions)	mm ²
Crimping range 4 (with multiple crimping positions)	mm ²
Crimping range 5 (with multiple crimping positions)	mm ²
Tool data	
Length	mm
Weight	g
Note	

Ordering data

Version	
Note	

CTX CM 1.6/2.5	CTX CM 3.6
Turned contacts	Turned contacts
0.14...4	4...10
0.14...0.5	4
0.75...1	6
1.5	10
2.5	
4	
250	250
730	730

Type	Qty.	Order No.
CTX CM 1.6/2.5	1	9018490000
CTX CM 1.6/2.5 ZERT	1	9013690000
CTX CM 3.6	1	9018480000
CTX CM 3.6 ZERT	1	1270320000

A large selection of contacts can be found in our current Heavy-duty Connectors Catalogue

CTIN CM 1.6/2.5	CTIN CM 3.6
Turned contacts	Turned contacts
0.14...6	1.5...10
0.14...6	1.5...10
230	230
1220	1220

Type	Qty.	Order No.
CTIN CM 1.6/2.5	1	9205430000
CTIN CM 3.6	1	9205440000

A large selection of contacts can be found in our current Heavy-duty Connectors Catalogue

Crimping

Crimping tools for connectors

- For insulated and uninsulated cable lugs and connectors
- Mechanical function ensures safe and manageable operations under different environmental conditions
- Precision engineering means a high pressing force with little physical effort
- Fast feed helps pre-centring and extraction of the connecting parts
- Ratchet for high-quality, flawless crimping
- Release option in the event of incorrect operation
- Comprehensive range of standard-compliant crimp inserts

MTR 160

10...240 mm²

- ~AWG 8
- Tubular cable lugs from 10...240 mm²

MTR 300

10...300 mm²

- ~AWG 8
- Tubular cable lugs from 10...300 mm²
- Retractable head for easy withdrawal of crimped connection
- Turntable presses: 25...240 sm; 35...240 se

Technical data

Description of contact	
Pressing force / Deviation	kN/mm
Crimping range for copper tube connector	mm ²
Crimping range for insulated connectors	mm ²
Tool data	
Length / Weight	mm/kg
Note	

Ordering data

Version
Note

Accessories

Type	Qty.	Order No.
MTR 160	1	9017270000
Note	Crimping inserts see on the following pages	

MTR 160		
Pressing force / Deviation	100 / 16	
Crimping range for copper tube connector		
Crimping range for insulated connectors		
Tool data		
Length / Weight	540 / 4	
Note		
For more details see crimp inserts on the following pages sm: sector conductor stranded; se: sector single conductor		

Type	Qty.	Order No.
MTR 160	1	9017250000
Note	Crimping inserts see on the following pages	



Type	Qty.	Order No.
MTR 160	1	9017270000
Note	Crimping inserts see on the following pages	

MTR 300		
Pressing force / Deviation	100 / 16	
Crimping range for copper tube connector	10...300	
Crimping range for insulated connectors	10...120	
Tool data		
Length / Weight	540 / 4	
Note		
For more details see crimp inserts on the following pages sm: sector conductor stranded; se: sector single conductor		



Type	Qty.	Order No.
MTR 300	1	9021390000
Note	Crimping inserts see on the following pages	

Type	Qty.	Order No.
MTR 300	1	9021420000
Note	Crimping inserts see on the following pages	

MTR 160

	Cross-section [mm ²]	Code to DIN 48083	Crimping width [mm]	Order No.
Die sets for copper tube cable lugs and connectors DIN 46235				
	10	6	7,0	9020900000
	16	8	7,0	9020910000
	25	10	7,0	9020920000
	35	12	7,0	9020930000
	50	14	7,0	9020940000
	70	16	7,0	9020950000
	95	18	7,0	9020960000
	120	20	7,0	9020970000
	150	22	7,0	9020980000
	185	25	7,0	9020990000
	240	28	7,0	9021000000

MTR 300

	Cross-section [mm ²]	Code to DIN 48083	Crimping width [mm]	Order No.
Die sets for copper tube cable lugs and connectors DIN 46235				
	10	6	7,0	9021430000
	16	8	7,0	9021440000
	25	10	7,0	9021450000
	35	12	7,0	9021460000
	50	14	7,0	9021470000
	70	16	7,0	9021480000
	95	18	7,0	9022290000
	120	20	7,0	9022300000
	150	22	7,0	9022310000
	185	25	7,0	9022320000
	240	28	7,0	9022330000
	300	32	7,0	9022340000

Crimping

Crimping tools for connectors

- For insulated and uninsulated cable lugs and connectors
- Mechanical function ensures safe and manageable operations under different environmental conditions
- Precision engineering means a high pressing force with little physical effort
- Fast feed helps pre-centring and extraction of the connecting parts
- Ratchet for high-quality, flawless crimping
- Release option in the event of incorrect operation
- Comprehensive range of standard-compliant crimp inserts

MTR 110

6...120 mm²



- ~AWG 16...0000
- Tubular cable lugs from 6...120 mm²
- Wire-end ferrules from 6...50 mm²
- Retractable head for easy withdrawal of crimped connection



Technical data

Description of contact	
Pressing force / Deviation	kN/mm
Crimping range for copper tube connector	mm ²
Crimping range for insulated connectors	mm ²
Crimping range of wire end ferrule	mm ²
Tool data	
Length / Weight	mm/kg

Note

Ordering data

Version

Note

Accessories

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Note

MTR 110		
Pressing force / Deviation		55 / 10
Crimping range for copper tube connector		6...120
Crimping range for insulated connectors		10...16
Crimping range of wire end ferrule		6...50
Length / Weight		420 / 2

For more details see crimp inserts on the following pages

Type	Qty.	Order No.
MTR 110	1	9018020000

Type	Qty.	Order No.
MTR 110	1	9018040000
Crimping inserts see on the following pages		

Crimping inserts hexagonal-shape

- for crimping compression copper cable lugs DIN 46 235
- compression copper connectors DIN 46 267 part 1
- aluminium and aluminium/copper cable lugs and connectors



Ordering data

Code no.	Cu mm ²	Al mm ²	Crimp. width mm	Order No.
5	6	-	7	1500930000
6/16	10/70	-/50	7/5	1500940000
8 /12	16/35	-/16+25	12/10	1500950000
10/14	25/50	10/35	12/5	1500970000
18	95	70	5	1500980000
20	120	-	5	1500990000
22	150*		5	1994540000

* only EPG 45

Crimping tools for HighPower

Crimping tools for HighPower 250 A / 550 A

EPG 45 hydraulic battery crimping tool



Type	Order No.
EPG 45	1500830000

Hexagonal crimp inserts for EPG 45



Ident. No.	CU mm ²	Crimping width	Type	Order No.
5	6	7	ES MTR110 HEX 6	1500930000
6/16	10/70	7/5	ES MTR110 HEX 10/70	1500940000
8/12	16/35	12/10	ES MTR110 HEX 16/35	1500950000
10/14	25/50	12/5	ES MTR110 HEX 25/50	1500970000
18	95	5	ES MTR110 HEX 95	1500980000
22	150	5	ES EPG 45 HEX 150	1994540000
20	120	5	ES MTR110 HEX 120	1500990000

APG 55 hydraulic battery crimping tool



Type	Order No.
APG 55	1501390000

Hexagonal crimp inserts for APG 55



Ident. No.	CU mm ²	Crimping width	Type	Order No.
5	6	7	ES APG/HPG55 HEX 6	1501530000
6/16	10/70	7	ES APG/HPG55 HEX 10/70	1501540000
8/12	16/35	12/5	ES APG/HPG55 HEX 16/35	1501550000
10/14	25/50	12/5	ES APG/HPG55 HEX 25/50	1501570000
18	95	5	ES APG/HPG55 HEX 95	1501580000
20	120	5	ES APG/HPG55 HEX 120	1501590000
22	150	5	ES APG/HPG55 HEX 150	1501600000
25	185	5	ES APG/HPG55 HEX 185	1501620000

APG 80 hydraulic battery crimping tool



Type	Order No.
APG 80	1502390000

Hexagonal crimp inserts for APG 80



Ident. No.	CU mm ²	Crimping width	Type	Order No.
5	6	7	ES APG/HPG80 HEX 6	1502600000
6	10	7	ES APG/HPG80 HEX 10	1502620000
8	16	12	ES APG/HPG80 HEX 16	1502630000
10	25	12	ES APG/HPG80 HEX 25	1502640000
12	35	12	ES APG/HPG80 HEX 35	1502650000
14	50	12	ES APG/HPG80 HEX 50	1502670000
16	70	12	ES APG/HPG80 HEX 70	1502680000
18	95	10	ES APG/HPG80 HEX 95	1502690000
20	120	10	ES APG/HPG80 HEX 120	1502700000
22	150	5	ES APG/HPG80 HEX 150	1502720000
25	185	5	ES APG/HPG80 HEX 185	1502730000
28	240	5	ES APG/HPG80 HEX 240	1502740000
32	300	7	ES APG/HPG80 HEX 300	1502750000

Crimping

Crimping tools for other contacts

- Ratchet for precise crimping
- Release option in the event of incorrect operation

IE-CT-SC-GOF / IE-CT-LC-GOF

Crimping tools for IP 20 + IP 67 connectors



- For fibre-optic SC/ST, IP 20 and IP 67 connectors
- For fibre-optic LC and IP 67 connectors

IE-CT-SC-POF / IE-CT-SC-GOF-P

Crimping tools for IP 20 + IP 67 connectors



- For polymer fibre-optic SC/ST, IP 20 and IP 67 connectors
- For fibre-optic, Profinet and Mobil cable SC/ST and IP 67 connectors

J

Technical data

Tool data
Length
Weight
Note

IE-CT-SC-GOF	IE-CT-LC-GOF
250	250
730	730

IE-CT-SC-POF	IE-CT-SC-GOF-P
250	250
730	730

Ordering data

Version
Note

Type	Qty.	Order No.
IE-CT-SC-GOF	1	9205320000
IE-CT-LC-GOF	1	9205330000

Type	Qty.	Order No.
IE-CT-SC-POF	1	9205340000
IE-CT-SC-GOF-P	1	9205350000

HTX-HDC/POF**POF crimping**

Crimping of „polymer optical fibre“ (POF) fibre-optical contacts.

- For plug and socket
- Ratchet for precise crimping
- Unlocks in case of incorrect operation
- Locator for precise contact positioning

Contacts:

- Fibre-optic cable HD contact socket for Ø1.0 mm POF
- Fibre-optic cable HD contact pin for Ø 1.0 mm POF

Ordering data

Type	Qty.	Order No.
HTX-HDC/POF	1	9010950000

Technical data

Length	200 mm
Weight	438 g

**PB LWL/POF / PS LWL/POF****POF polishing**

For processing the cut surface of fibre-optic cables with polymer optical fibre (POF).

- Buffing disc (PS LWL/POF)
- Buffing sheet (PB LWL/POF)

Ordering data

Type	Qty.	Order No.
PB LWL/POF	1	9020400000
PS LWL/POF	1	9020390000

**AM LWL/POF****POF stripping**

Stripping fibre-optic cables. Fibre-optic cable with polymer optical fibres (POF).

- Longitudinal stop with scale is built into the tool
- Stripping direction is lengthwise to the fibre
- No damage to the optical fibre

Ordering data

Type	Qty.	Order No.
AM LWL/POF	1	9020360000

**LWL-stripax**

Stripping and cutting tool for plastic fibre-optic cables with 1 mm diameter inner conductor

- Stripping length adjustable via end stop
- Automatic opening of the clamping jaws after stripping

Ordering data

Type	Qty.	Order No.
M-D-STRIPAX LWL	1	9003750000

**Technical data**

Max. stripping performance	
Cable type	
Conductor diameter	-
Stripping length, max.	-
Tool data	
Length	mm
Weight	g
Note	

M-D-STRIPAX LWL	
POF conductor with an inner conductor of 1 mm Ø	
...	1
Stripping length, max.	7,5
Length	135
Weight	110
POF: polymer optical fibre	

Screwdrivers

Uninsulated torque screwdrivers



DMS manual

Torque screwdriver

EN ISO 6798, BS EN 26789, ASME B107.14M



Type	Size / AF	a	b	c	Order No.
DMS MANUELL 0,5-1,7	0.5 - 1.7 Nm				9918370000
DMS MANUELL 2,0-8,0	2.0 - 8.0 Nm				9918380000

WK K S

Interchangeable bits for torque screwdrivers

Drive output acc. to DIN 5264, ISO 2380/1



WK S 0,4x2,5	max. 0.4 Nm	0.4	2.5	175	9918520000
WK S 0,5x3,0	Max. 0.6 Nm	0.5	3	175	9918530000
WK S 0,6x3,5	Max. 1.1 Nm	0.6	3.5	175	9918540000
WK S 0,8x4,0	Max. 2.5 Nm	0.8	4	175	9918550000
WK S 1,0x5,5	Max. 3.8 Nm	1	5.5	175	9918560000

WK K PZ

Interchangeable bits for torque screwdrivers

Drive output acc. to DIN 5260-PZ, ISO 8764/1-PZ



WK K PZ0	Max. 9 Nm			175	9918600000
WK K PZ1	Max. 3.8 Nm			175	9918610000
WK K PZ2	Max. 5.5 Nm			175	9918620000

WK K PH

Interchangeable bits for torque screwdrivers

Drive output acc. to DIN 5260-PH, ISO 8764/1-PH



WK K PH0	Max. 9 Nm			175	9918570000
WK K PH1	Max. 3.8 Nm			175	9918580000
WK K PH2	Max. 5.5 Nm			175	9918590000

WGK 1/4 C6.3 E6.3

Interchangeable bit with bit holder for torque screwdrivers

Drive output: 1/4" C6.3 and 1/4" E6.3



WK 1/4 C6,3 E6,3					99202510000
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VDE-insulated torque screwdrivers



DMSI manual

VDE-insulated torque screwdriver
EN ISO 6798, BS EN 26789, ASME B107.14M



Type	Size / AF	a	b	c	Order No.
DMSI MANUELL 0,5-1,7	0.5 - 1.7 Nm				9918390000
DMSI MANUELL 2,0-8,0	2.0 - 8.0 Nm				9918400000

WK SI

VDE-insulated interchangeable bits for VDE-insulated torque screwdriver; drive output acc. to DIN 5264, ISO 2380/1



WK SI 0,4x2,5	max. 0.4 Nm	0.4	2.5	200	9918410000
WK SI 0,5x3,0	Max. 0.6 Nm	0.5	3	200	9918420000
WK SI 0,6x3,5	Max. 1.1 Nm	0.6	3.5	200	9918430000
WK SI 0,8x4,0	Max. 2.5 Nm	0.8	4	200	9918440000
WK SI 1,0x5,5	Max. 3.8 Nm	1	5.5	200	9918450000

WK IK PH

VDE-insulated interchangeable bits for VDE-insulated torque screwdriver; drive output acc. to DIN 5260-PH, ISO 8764/1-PH



WK IK PH0	Max. 9 Nm			200	9918460000
WK IK PH1	Max. 3.8 Nm			200	9918470000
WK IK PH2	Max. 5.5 Nm			200	9918480000

WK IK PZ



WK IK PZ0	Max. 9 Nm			200	9918490000
WK IK PZ1	Max. 3.8 Nm			200	9918500000
WK IK PZ2	Max. 5.5 Nm			200	9918510000

WK IK SL/PH

VDE-insulated interchangeable bits for VDE-insulated torque screwdriver



WK IK SL/PH1	Max. 3.8 Nm				1318130000
WK IK SL/PH2	Max. 5.5 Nm				1318140000

Screwdrivers

Uninsulated screwdriver

Weidmüller SoftFinish®screwdriver for general applications. Bit made from fully hardened, high-alloy chromium-vanadium-molybdenum steel, matt-chrome finish.



SD S

Slotted screwdriver with rounded blade, SD DIN 5265, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1, ChromTop tip, SoftFinish®grip



Type	Blade type	Size / AF	a	b	c	Order No.
SDS 0.4X2.0X60	B		0.4	2	60	9037160000
SDS 0.4X2.5X75	A		0.4	2.5	75	9009030000
SDS 0.5X3.0X80	A		0.5	3	80	9008320000
SDS 0.6X3.5X100	A		0.6	3.5	100	9008330000
SDS 0.6X3.5X200	A		0.6	3.5	200	9010110000
SDS 0.8X4.0X100	A		0.8	4	100	9008340000
SDS 0.8X4.5X125	A		0.8	4.5	125	9009020000
SDS 1.0X5.5X150	A		1	5.5	150	9008350000
SDS 1.2X6.5X150	A		1.2	6.5	150	9009010000

SDK PH

Crosshead screwdriver, Phillips, SDK PH DIN 5262, ISO 8764/2-PH, drive output acc. to ISO 8764-PH, chrome top tip, SoftFinish® grip



SDK PH0				3	60	9008470000
SDK PH1				4.5	80	9008480000
SDK PH2				6	100	9008490000
SDK PH3				8	150	9008500000

SDK PZ

Crosshead screwdriver, Pozidriv, SDK PZ DIN 5262, ISO 8764/2-PZ, drive output acc. to ISO 8764-PZ, chrome top tip, SoftFinish® grip



SDK PZ1				4.5	80	9008530000
SDK PZ2				6	100	9008540000
SDK PZ3				8	150	9008550000

SD TH

Torx® TH screwdriver with hole in tip of blade (tamper-resistant), SD TH for screwing Torx® and Torx®TH security screws (pin in centre of Torx® recess), ChromTop tip, SoftFinish®grip



SD TH10				10	4	80	9009180000
SD TH15				15	4	80	9009170000
SD TH20				20	4	100	9009160000

SK

Hexagonal key, SK DIN 3125, drive output acc. to DIN 475/2, SoftFinish® grip



SK 10,0x125							9009070000
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Uninsulated screwdriver

Weidmüller SoftFinish®screwdriver for general applications. Bit made from fully hardened, high-alloy chromium-vanadium-molybdenum steel, matt-chrome finish.

**Set S 2.5/3.0/4.0/5.5/PH 1/2**

6-part set: slotted and crosshead PH screwdriver set with circular blades



Type	Blade type	Size / AF	a	b	c	Order No.
SDS 0.4X2.5X75	A		0.4	2.5	75	
SDS 0.5X3.0X80	A		0.5	3	80	
SDS 0.8X4.0X100	A		0.8	4	100	
SDS 1.0X5.5X150	A		1	5.5	150	
SDK PH1				4.5	80	
SDK PH2				6	100	
SD Set S2.5-5.5/PH1/2						9009740000

Set S 2.0/2.5/3.0/3.5/4.0/5.5

6-part set: slotted screwdriver set



SDS 0.4X2.0X60	B		0.4	2	60	
SDS 0.4X2.5X75	A		0.4	2.5	75	
SDS 0.5X3.0X80	A		0.5	3	80	
SDS 0.6X3.5X100	A		0.6	3.5	100	
SDS 0.8X4.0X100	A		0.8	4	100	
SDS 1.0X5.5X150	A		1	5.5	150	
SD Set S2.0-5.5						9205560000

Screwdrivers

Weidmüller wrench set

Socket wrench manufactured from through-hardened chromium-vanadium steel, manufactured according to DIN ISO 2936 L (DIN 911), high-quality finished surface.

SK WSD S

9-piece offset screwdriver set in the Prostar, with MagicRing: tightly holds standard screws in any position thanks to its spring steel ring (up to size 3), with ball head for screwing up to an angle of 25°.



Type	Size / AF	a	b	c	Order No.
	1,5				
	2				
	2,5				
	3				
	4				
	5				
	6				
	8				
	10				
SK WSD-S 1,5-10,0					9008850000

SK S

7-piece Allen key set



SKS 2,0-8,0					9008860000

SK S MR

7-piece Allen key set with ball head and MagicRing: holds standard screws (size 3 and larger) in any position thanks to its spring steel ring, with ball head for screwing up to an angle of 25°.



SKS 2,0-8,0 MR					9008870000

TH S

8-piece Torx®-TH Allen key set with hole in the bit tip (tamper-resistant), for screwing Torx® and Torx®-TH security screws (pin in centre of Torx® recess)



TH-S 9-40					9008880000

Weidmüller wrench set

Weidmüller SoftFinish®screwdriver for general applications.
 Bit made from fully hardened, high-alloy chromium-vanadium-molybdenum steel, matt-chrome finish.



System 11+1 S-PH-PZ-SK

12-piece set with interchangeable bits for slotted, cross-head PH/PZ and hexagon head screws, SoftFinish®grip



Type	Size / AF	a	b	c	Order No.
SD					
SD					
SD					
SD					
PH 1					
PH 2					
PZ 1					
PZ 2					
SK					
SK					
SK					
SYSTEM 11+1			140		9009750000

IS 4 / IS 6 / IS 8

Wrench with pegged pilot tip



Hexagon screwdriver with cross-grip made from high-quality plastic

- Nickel-plated surface
- Made from hardened chromium-vanadium steel
- Manufactured according to DIN 6911
- Designed for screws acc. to DIN 6912

IS 2 KG / IS 3 KG / IS 4 KG

Socket wrench



Hexagon screwdriver with cross-grip made from high-quality plastic

- Nickel-plated surface
- Made from hardened chromium-vanadium steel
- Manufactured according to DIN 6911
- Designed for screws acc. to DIN 6912

SDQ T15 / SDQ T20 / SDQ T40

Socket wrench, Torx®



Torx® screwdriver with cross-grip made from high-quality plastic

- Matt-chrome surface finish
- Made from hardened chromium-vanadium steel

	IS4	IS6	IS8
c	60 mm	80 mm	90 mm
Weight	27 g	61 g	89 g

	IS 3 KG	IS 4 KG
c	100 mm	100 mm
Weight	32 g	32 g

	SDQ T15	SDQ T20	SDQ T40
c	100 mm	100 mm	100 mm
Weight	32 g	32 g	32 g

Ordering data

Type	Qty.	Order No.
IS 4 DIN 6911	1	0485100000
IS 6 DIN 6911	1	0407900000
IS 8 DIN 6911	1	0235000000

Ordering data

Type	Qty.	Order No.
IS 3 KG	1	1806650000
IS 4 KG	1	1806660000

Ordering data

Type	Qty.	Order No.
SDQ T15	1	1318390000
SDQ T20	1	1318400000
SDQ T40	1	1318410000

Removal Tool CM3, HD**Removal Tool HD****CM3 Removal Tool**

Contact release tool for freeing CM3 crimp contacts.

HD Removal Tool

Contact release tool for freeing crimp contacts in the Concept CM10 module

Ordering data

Type	Qty.	Order No.
REMOVAL TOOL HD	1	1866730000
Removal Tool CM 3	1	1866710000

**Removal Tool HE****Removal Tool HE**

Contact release tool for the ConCept HE module and for releasing crimp contacts in the ConCept CM4 module

Ordering data

Type	Qty.	Order No.
Removal Tool HE	1	1866750000

**Removal Tool MHP**

Contact release tool for removing ModuPlug MHP100 contacts.

Ordering data

Type	Qty.	Order No.
Removal Tool MHP	1	1866760000

**Replacement sleeve for contact release tool****Ordering data**

Type	Qty.	Order No.
HUELSE REMOVAL TOOL HD	5	1044100000
HÜLSE REMOVAL TOOL CM 3	5	1044080000



CA 4/8 Indent

0,14...4 mm²



The CA 4/8 Indent is an electro-pneumatic-driven automatic stripper and crimper for processing loose-packed, turned male and female contacts.

The contacts are fed automatically via an oscillating conveyor set-up. Conductors and contacts in the 0.14 - 4.0 mm range (AWG 26-14) can be crimped normally with a 4/8 indent crimp shape, in compliance with MIL C-22520/1-01. The settings for stripping and crimp depth are motor-driven. The values can be saved in 50 different programs. The keyboard is used for configuration and programming. Important data, functions and errors are shown on the LCD display.

With the help of the appropriate tools, the automatic crimper may be converted to various contacts and/or conductors.

It was developed for preparing conductors in medium-batch series for stationary use.

The automatic machine can be operated quickly and easily.

- Stripping and crimping in one operation
- Electro-pneumatic drive
- Strips and crimps 0.14...4.0 mm²
- Processes loose twisted pin and socket contacts
- Rapid and simple change-over
- Vibration-feeder takes 500 loose machined contacts
- 4/8-Indent crimp conforms with MIL C-22520/1-01
- Program memory for 50 contact variations
- Stripping and crimping dimensions adjusted by means of electric motor
- The CA 4/8 Indent S features an oscillating conveyor with selective feed. It uses sensors and actuators to ensure that the contacts are correctly positioned for processing.

Technical data

	CA 4/8 Indent	CA 4/8 Indent S
Stripping range	0,14 ... 2,5 mm ²	0,25 ... 4 mm ²
Connection	220 V / 50 Hz / 115 VA	220 V / 50 Hz / 115 VA
Drive	pneumatic	pneumatic
Compressed air connection	5 bar	5 bar
Processing time	approx. 2,5 s	approx. 2,5 s
Size W x D x H	450 x 490 x 420	530 x 500 x 600
Weight	40 kg	54 kg
Options	special blade fixture (profile blade, V-radius blade), special fixing device for stranded wires, shortened insertion length, monitoring of entry, feed equipped with selection unit, control of crimping force, interface	

Note on ordering

The machine is set up using sample contacts to suit the user's requirements. For this we need the name of the manufacturer, the type designation and the cross-sections of the contacts.

Detailed quotation available on request. Additional accessories can be found in our Heavy-Duty Connectors Catalogue.